



| Parts List | | | | | | |
|------------|-------|-----------|-----------------------------|-----|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 1100 | 817753A 4 | CAGE ASSEMBLY-CRANKSHAFT | 1 | | |
| 2 | 26 | 66302 | SEAL-OIL | 1 | | 4 |
| 3 | 10 | F1914 | SCREW (.250-20 X .750) | 4 | | |
| 4 | 27 | F286277 | GASKET-CRANKSHAFT BEARING | 1 | | 4,2 |
| 5 | 400 | 819044A 3 | CRANKSHAFT ASSEMBLY | 1 | | 2 |
| 6 | 30 | F286028 | BEARING-BALL | 1 | | |
| 7 | 31 | 819239 | LINER-CENTER MAIN ROLLERS | 4 | | 2 |
| 8 | 29 | 819238 | ROLLERS (16 PER STRIP) | 4 | | 2 |
| 9 | 637 | 8477A 2 | CONNECTING ROD ASSEMBLY | 3 | | 2 |
| 10 | 10 | 823460 | SCREW-CONN ROD | 6 | | |
| 11 | 29 | 42186 | BEARING-NEEDLE | 72 | | |
| 12 | | 43348 | BEARING-THRUST | 6 | | |
| 13 | 31 | 42076A 1 | BEARING KIT | 3 | | |
| 14 | 31 | 819129 1 | BEARING-CRANKSHAFT LOWER | 1 | | 2 |
| 15 | 26 | 819214 | SEAL-CRANKSHAFT LOWER | 1 | | 4,2 |
| 16 | 784 | 9747A 8 | PISTON KIT (STANDARD) | 3 | | 2 |
| 17 | 40 | 42202 1 | RING-LOCK | 6 | | |
| 18 | 39 | 18213A 1 | RING SET (2 RINGS) (STANDAF | 3 | | |
| 19 | 26 | 819293 | SEAL-DRIVESHAFT SPLINE | 1 | | |
| 20 | | 819310 1 | RETAINER-DRIVESHAFT SPLINE | 1 | | |
| . | 27 | 809516A 1 | GASKET SET-POWERHEAD | 1 | | |
| . | 800 | 819240A 3 | POWERHEAD ASSEMBLY | 1 | | |